

AUTOMECH

The Leader in Retrofitting Pressbrakes and Shears

PS50 Specifications and Price List

The PS 50 system consists of a mechanical feeding mechanism, controller, gauge bar, (2) pneumatic air fingers, work-table, instruction manual, interconnect cables and mounting hardware. 1 year warranty.

CONTROL SPECIFICATIONS

• 300 Jobs (00 to 299)	• .001" Resolution
• 10 Dimensions per Job (linking available)	• Red L.E.D. Display
• Programmable Delay (0 - 19 sec.)	• IN/MM Conversion
• Calculator to Change Dimensions Incrementally	• Tactile Feel Pushbuttons
• Parts Counter	• 30 Day Battery Back Up
• Single Entry Offset	• Input Power - 115 VAC ± 10% 50/60 HZ, 7A
• RS232 Interface and Software Include	• 11 Digit Job Numbers

MECHANICAL SPECIFICATIONS

Capacity	4' X 8' X 7' Gage Steel
No. of drives	2
Gauge travel	49"
Gauge speed	800"/minute
Resolution	.001"
Repeatability	±.002
Horizontal calibration adjustment	16"
Holding force	600 lbs.
Std. Gauge Bar length	5'
O.A. width	84"
O.A. height	32"
O.A. Depth	75"
Support legs	Std.
Shipping weight	590 lbs.

PRICING

System Price: **\$39,260.00**

FACTORY INSTALLATION

Factory Installation: **\$3,350.00**
Removal of Existing Gauge: **\$685.00**
Mexico and Canada: **Price on Request**

NOTES

AC Power Requirements: Automec gauging systems require 105 to 125VAC, 60HZ at 7 AMPS on an isolated line. If this power is not available a 2.0 KVA step down transformer should be used. Do **NOT** use press brake control transformer. Supplying this power to the system is the end user responsibility.

Floor Anchoring: Some Automec systems require anchoring to the floor. This function is not performed by the Automec installer and is the responsibility of the end user.

Note: Details and Photos of shear must be provided at time of order. The shear foot pedal must be electrically activated and the shear electrical schematic must be provided to Automec.

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