



The Leader in Retrofitting Pressbrakes and Shears

Squaregage Specifications and Price List

SINGLE DRIVE		DUAL DRIVE		TRIPLE DRIVE	
SIZE	PRICE	SIZE	PRICE	SIZE	PRICE
6'	\$12,760	6'/6'	\$19,090	6'/6'/6'	\$25,525
10'	\$16,495	10'/6'	\$22,820	10'/6'/6'	\$29,375
12'	\$17,460	12'/6'	\$23,835	12'/6'/6'	\$30,220
		10'/10'	\$26,610	10'/10'/10'	\$36,960
		12'/12'	\$27,695	12'/12'/12'	\$38,885

Notes: These are commonly used combinations. For any other combination, consult factory.

OPTIONS:	
Air Finger Option (per drive)	\$1,205.00
Ball Transfers (each section)	\$555.00
DP-4 Pendant	\$420.00
FACTORY INSTALLATION:	
Squaregage (plus ***slot milling if required)	\$2,950.00
***Slot Milling for Squaregage	\$685.00 EACH SLOT
Mexico and Canada	Price on Request

*****INSTALLATION NOTE:** When table slots are to be milled, a portable milling machine weighing 300 lbs. is shipped to the customer and must be returned prepaid to Automec. Freight both ways on the milling machine is the responsibility of the customer.

NOTES - AC Power Requirements: Automec gauging systems require 105 to 125VAC, 60HZ at 7 AMPS on an isolated line. If this power is not available a 2.0 KVA step down transformer should be used. Do NOT use press brake control transformer. Supplying this power to the system is the end user responsibility.

Floor Anchoring: Some Automec systems require anchoring to the floor. This function is not performed by the Automec installer and is the responsibility of the end user.

CNC SQUAREGAGE SPECIFICATIONS	
Gauge Range	72", 120" or 144"
Speed	600 IPM
Repeatability	± .002
Accuracy	± .005
Sheet Capacity	4' X 8' x 3/8" CRS
Height (each drive)	6.5"
Width (each drive)	15"
Depth (each drive) 72"	63.5"
Depth (each drive) 120" or 144"	127"
Holding Force	200 LBS. per Drive
Input Power	115V AC ± 10% 50/60 HZ
Operating Temp.	32° F to 120° F 95% Non-Condensing
Display Resolution	.001"
No. of Stations (Positions)	998
Cycles per Station	Up to 9
Gauge Delay	Up to 9 Seconds
Inch/MM Conversion	Yes
Each Drive 72"	225 LBS.
Each Drive 120" or 144"	450 LBS.
Display/Control Box/Packing Material	145 LBS.