



The Leader in Retrofitting Pressbrakes and Shears

### Automec Upgrade Price List

If you have a G24, CNC99 or CNC1000 with a mechanical structure that is still in good working condition you can upgrade your control to a CNC9x9, CNC150, CNC300, CNC4000 or PC800. Upgrades come with a 1-year warranty. We will need to know the serial number of your backgauge so we can configure the control correctly. Cables, mounting hardware, manual and ram switch provided. Please see brochures for control specifications. Additional upgrade options available – please consult factory.

#### CNC9x9 Upgrade Kit:

Consisting of CNC9x9 Control, Backgauge Cable, Ram Switch with Cable and Adapter Box **\$3,490.00**

#### CNC150 Upgrade Kit:

	Upgrade Single Axis System	Upgrade Existing 2-Axis Cat 1 System	Upgrade Single Axis to 2-Axis Cat 1 System
CNC150 Control	\$5,005.00	\$6,055.00	\$6,055.00
Backgauge Cable (MTC)	\$355.00	\$355.00	\$355.00
All Relay Board		\$1,325.00	\$1,325.00
Relay Board Cable		\$215.00	\$215.00
Linear Scale			\$1,010.00
Linear Scale Cable		\$175.00	\$175.00
Hdw. Mounting Kit for Linear Scale			\$65.00
Schematic & Wiring		\$450.00	\$450.00
Auto Advance Switch	\$275.00		
	<b>\$5,635.00</b>	<b>\$8,575.00</b>	<b>\$9,650.00</b>

#### CNC300 Upgrade Kit:

	Upgrade Single Axis System	Upgrade Existing 2-Axis Cat 1 System	Upgrade Single Axis to 2-Axis Cat 1 System
CNC300 Control	\$5,695.00	\$6,605.00	\$6,605.00
Backgauge Cable (MTC)	\$355.00	\$355.00	\$355.00
All Relay Board		\$1,325.00	\$1,325.00
Relay Board Cable		\$215.00	\$215.00
Linear Scale			\$1,010.00
Linear Scale Cable		\$175.00	\$175.00
Top Reference Switch			\$310.00
Hdw. Mounting Kit for Linear Scale			\$65.00
Schematic & Wiring		\$450.00	\$450.00
Auto Advance Switch	\$275.00		
	<b>\$6,325.00</b>	<b>\$9,125.00</b>	<b>\$10,510.00</b>

## CNC4000 Upgrade Kit:

	Upgrade Single Axis System	Upgrade Existing 2- Axis Cat 1 System	Upgrade Single Axis to 2-Axis Cat 1 System
CNC4000 Control and Grey Box	\$9,600.00	\$10,650.00	\$10,650.00
Backgauge Cable (MTC)	\$355.00	\$355.00	\$355.00
All Relay Board		\$1,325.00	\$1,325.00
Relay Board Cable		\$215.00	\$215.00
Linear Scale			\$1,010.00
Hdw. Mounting Kit for Linear Scale			\$65.00
Schematic & Wiring		\$450.00	\$450.00
DP-4 Pendant Mount Assembly	\$420.00	\$420.00	\$420.00
Auto Advance Switch	\$275.00		
	<u>\$10,650.00</u>	<u>\$13,415.00</u>	<u>\$14,490.00</u>

**\*\* You can upgrade your CNC2000 to a CNC4000. Consult factory for pricing.**

## PC800 Upgrade Kit:

Upgrade to a PC800 Category 1 system consisting of control, cables, relay board, linear scale assembly and mounting hardware. **\$16,442.00**

Automec Installation and Training **\$ 3,250.00**

\*\* This upgrade requires Automec Installation

## SQPLUS Upgrade Kit:

Upgrade your existing squaregage control to the Squaregage Plus control. New features include:

- Job storage with up to 11 digit job number
- Jobs can be linked together for larger programs
- All three drives can be programmed independently for angle cutting
- All electronics housed in one compact unit
- Dimensions can be programmed in absolute or incremental for repeating dimensions or patterns
- Parts counter
- RS 232 software included – a bi-directional 2-way communication system for uploading and downloading

**Please consult factory for pricing.**

### NOTES

**AC Power Requirements:** Automec gauging systems require 105 to 125VAC, 60HZ at 7 AMPS on an isolated line. If this power is not available a 2.0 KVA step down transformer should be used. Do **NOT** use press brake control transformer. Supplying this power to the system is the end user responsibility.

**Floor Anchoring:** Some Automec systems require anchoring to the floor. This function is not performed by the Automec installer and is the responsibility of the end user.

**Phone (781) 893-3403 • 82 Calvary Street, Waltham, MA 02453 • Fax (781) 899-5708**