



The Leader in Retrofitting Pressbrakes and Shears

CNC9x9 Specifications and Price List

CONTROL SPECIFICATIONS:

- 9 bends per job
- 9 cycles (or repeats) per bend
- Bend allowance $\pm .393"$
- Single axis only
- .001" resolution
- 1/2" LCD display
- IN/MM conversion
- Tactile feel pushbuttons
- 5 year flash memory backup
- control size 8 1/4"H x 10" w x 2 1/4" deep
- control weight 4_lbs.
- Input power - 115 VAC $\pm 10\%$ 50/60 HZ, 1A (Control)
- Input power – 115 VAC $\pm 10\%$ 50/60 HZ, 15A (Backgauge)

<u>MODEL</u>	<u>CNC9X9/A</u>	<u>CNC9X9/MB</u>	<u>CNC9X9/B(P)</u>	<u>CNC9X9/HD(P)</u>
Holding Force	200 LBS.	200 LBS.	400 LBS.	400 LBS.
# of Drives	1	1	2	2
Weight	200 LBS.	200 LBS.	300 LBS.	350LBS.
Overall Height	26"	21"	26"	26"
Overall Depth	45"	41"	45"	45"
Overall Width	16"	31"	40"	77"
Gauge Bar Length	3'	5' 6"	7'	11'
Positioning Speed	600 IPM	600 IPM	600 IPM	600 IPM
Gauge Travel	24"	20"	24"	24"
Repeatability	$\pm .002"$	$\pm .002"$	$\pm .002"$	$\pm .002"$
Vertical Hgt. Adj.	10"	10"	10"	10"
Recommended Width	Up To 4'	5' to 6'6"	5' to 8' 6"	9' to 14'
Finger Type	(2) GF-8	(2) GF-8	(2) GF-8	(2) GF-8
Work Blocks	Yes	Yes	Yes	Yes
Reference Bars	Yes	Yes	Yes	Yes
Price:	<input type="checkbox"/> \$6,565.00	<input type="checkbox"/> \$6,565.00	<input type="checkbox"/> \$8,675.00	<input type="checkbox"/> \$9,830.00

CNC9x9 UPGRADE KIT

Consisting of CNC9x9 Control, Backgauge Cable, Ram Switch with Cable and Adapter Box

\$2,975.00

ADDITIONAL OPTIONS:

DP-4 Pendant Mount Assembly
Extra GF-8 or GF-9 Fingers

\$ 400.00 (Recommended)
\$ 490.00/pr.

FACTORY INSTALLATION:

Standard 1-Axis system:
Removal of Existing Backgauge:
Mexico and Canada

\$2,730.00
\$ 685.00
Price on Request

NOTE: GF-9 fingers should be substituted for GF-8 fingers on up-stroking pressbrakes.

NOTE: Specify if backgauge will be mounted in dovetail slot of pressbrake. **YES** _____ **NO** _____

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