

SQUAREGAGE MECHANICAL



HEAVY DUTY MECHANICAL STRUCTURE

Each drive is built around a heavy duty extrusion that runs the full length of each drive. Support legs are connected directly to this extrusion to bear all weight. A 1/8" thick steel enclosure is added for additional strength.



Gauge stops located on 24" centers travel 24" front to rear in unison. This yields a total gauging range of 72", 120" or 144" with the operator selecting the proper stop. Indicator on the display panel designates which stop to use depending on the dimension programmed. Air finger option elevates only the correct finger.

Heavy duty fingers requires table slot clearance of 1-1/8" wide by 1-1/8" high. Table must be 2-3/8" minimum thickness to machine these slots.

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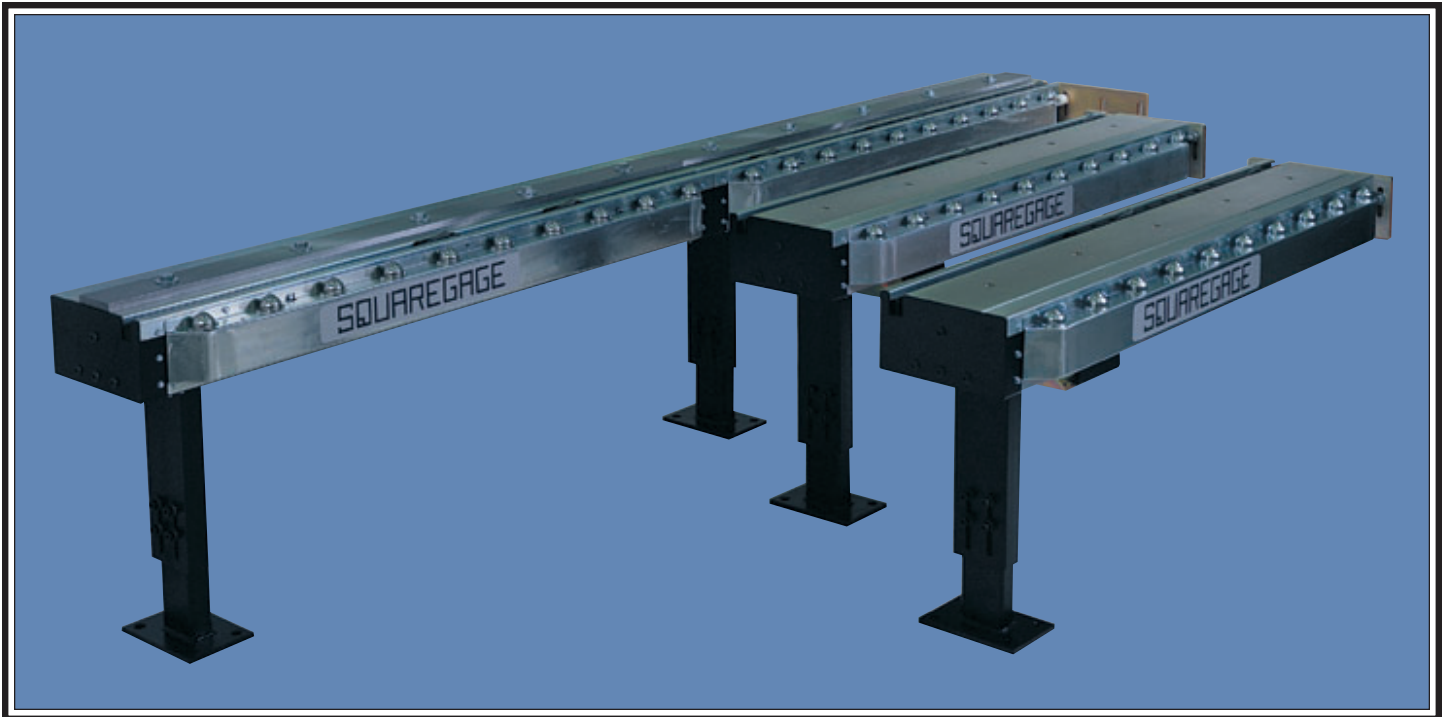
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REDUCED HANDLING FOR YOUR SHEAR

Studies show that the majority of shearing time is consumed in set-up...not shearing. SQUAREGAGE reduces that set-up time and increases shear productivity, especially when accurate square blanks are required.

Several cuts can be made on the same blank without putting the piece down. SQUAREGAGE rapidly repositions

after each shear cycle with the operator holding the part against the front stops and/or squaring the arm. Oftentimes, the finished blank remains in hand to reduce retrieval time and eliminate material scratching.

Some customers simply use SQUAREGAGE as a go-to gauge for single position cuts.

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