



ENDVIEW OF GUIFIL PRESS BRAKE

- NOTE:
- ITEMS MARKED WITH \* ARE NOT SHOWN ON ASSEMBLY. THEY ARE USED AT INSTALL AS REQUIRED.
  - ITEM 6 - 40XL037 FOR GUIFIL PE (UPACTING) BRAKE  
 ITEM 17 - 60XL037 FOR GUIFIL HCS (DOWNACTING) BRAKE

QTY.	QTY.	PART NUMBER	ITEM DESCRIPTION	ITEM
1	1	204-0002-003	TIMING BELT, 150XL037	24
1	-	423-0201-031	HARNESS, AB7 120" Y-AXIS FOR GUIFIL	23
REF	REF	416-0248-064	ENCODER, 500 L, 1/4 SHAFT RENCO (GUIFIL)	22
2	2	408-8501-001	LOCKNUT, 1/2 CONDUIT	21
300*	300*	406-1242-002	CABLE, 18 GA 2 COND. SHIELDED	20
2	2	408-8003-004	SEAL, 1/2 DB3516 CONDUIT	19
2	2	408-8002-010	OIL SEAL 1/2	18
-	1	423-0201-026	HARNESS, AB7 408" Y-AXIS FOR GUIFIL & ADIRA	17
2	2	110-0001-006	FLAT WASHER, 1/4	15
2	2	101-0005-004	SHCS, 1/4-20 X 3/4 LG.	14
2	2	110-5001-004	FLAT WASHER, M8	13
2	2	101-5008-006	SHCS, M6 X 1.0 P X 20 LG.	12
2	2	110-0001-007	FLAT WASHER, 5/16	11
2	2	101-0006-002	SHCS, 5/16-18 X 1/2 LG.	10
2	2	110-5001-005	FLAT WASHER, M8	9
2	2	101-5010-003	SHCS, M8 X 1.25 P X 16 LG.	8
2	2	404-5202-019	LIMIT SWITCH, #Z15GW22-B7-K	7
1	1	801-0826-001	PULLEY, 40XL037 w/ 12 MM BORE	6
1	1	204-0002-005	TIMING BELT, 160XL037	5
4	4	110-0001-001	WASHER, #6 NOM. FLAT	4
1	1	801-0826-005	PULLEY, 20XL037 w/3/8 BORE	3
4	4	101-0002-008	SHCS, #6-32 X 5/8 LG.	2
1	1	001-2009-009	ASSY, QMC IDS2234-MTE3165	1
-009	-008		PARTS LIST	

CN AB906

E 13990 (1) WAS 204-0002-002; (2) WAS 801-0826-004; (3) ITEM 24 ADDED		J	W	8-14	R	H	8-14													
D 13903 ADDED PART NUMBER 001-2006-009 & ITEM 23		J	W	1-10	R	H	1-13													
C 13842 WAS 416-0248-063		J	W	8-28	M	U	8-24													
B 13651 (9) NOTE 2 ADDED		J	W	8-7	M	U	8-3													
B 13651 (4) WAS 103-8128-026; (5) WAS 204-0002-005; (6) WAS QTY 1;		J	W	8-7	M	U	8-3													
(1) WAS 001-2009-004; (2) WAS 101-0003-004; (3) WAS 208-0082-002		J	W	8-7	M	U	8-3													
A 13422 REL		J	W	8-7	M	U	8-3													
REV	BY	DATE	CHK	DATE	BY	DATE	BY	DATE	BY	DATE	BY	DATE	BY	DATE	BY	DATE	BY	DATE	BY	DATE

SURFACE TREATMENT		EXCEPT AS NOTED: ALL DIMENSIONS IN INCHES TOLERANCE		EXCEPT AS NOTED: ALL DIMENSIONS IN INCHES TOLERANCE		HURCO MANUFACTURING COMPANY, INC INDIANAPOLIS, IN U.S.A.	
~		INSIDE: .050" X 45° OR .05° R MAX		DECIMAL: .0 ±.0300		DESCRIPTION: ASSEMBLY, GUIFIL-PE 2nd AXIS	
~		OUTSIDE: .030" X 45° OR .05° R		.00 ±.0150		DRAWN: J.L.W. DATE: 6-8-95	
~				.000 ±.0050		CHECKED: R.J.H. DATE: 6-8-95	
				ANGULAR: ±.030°		APPROVED: J.L.W. DATE: 6-8-95	
FIRST USED ON		EXCEPT AS NOTED: MUST BE AS FOLLOWS		THIRD ANGLE PROJECTION		SCALE: NONE UNIT OF MEAS: EA	
AB7		±.12				SIZE: D DRAWING: 001-2006-008-009 SH. 1 OF 1 REV.	