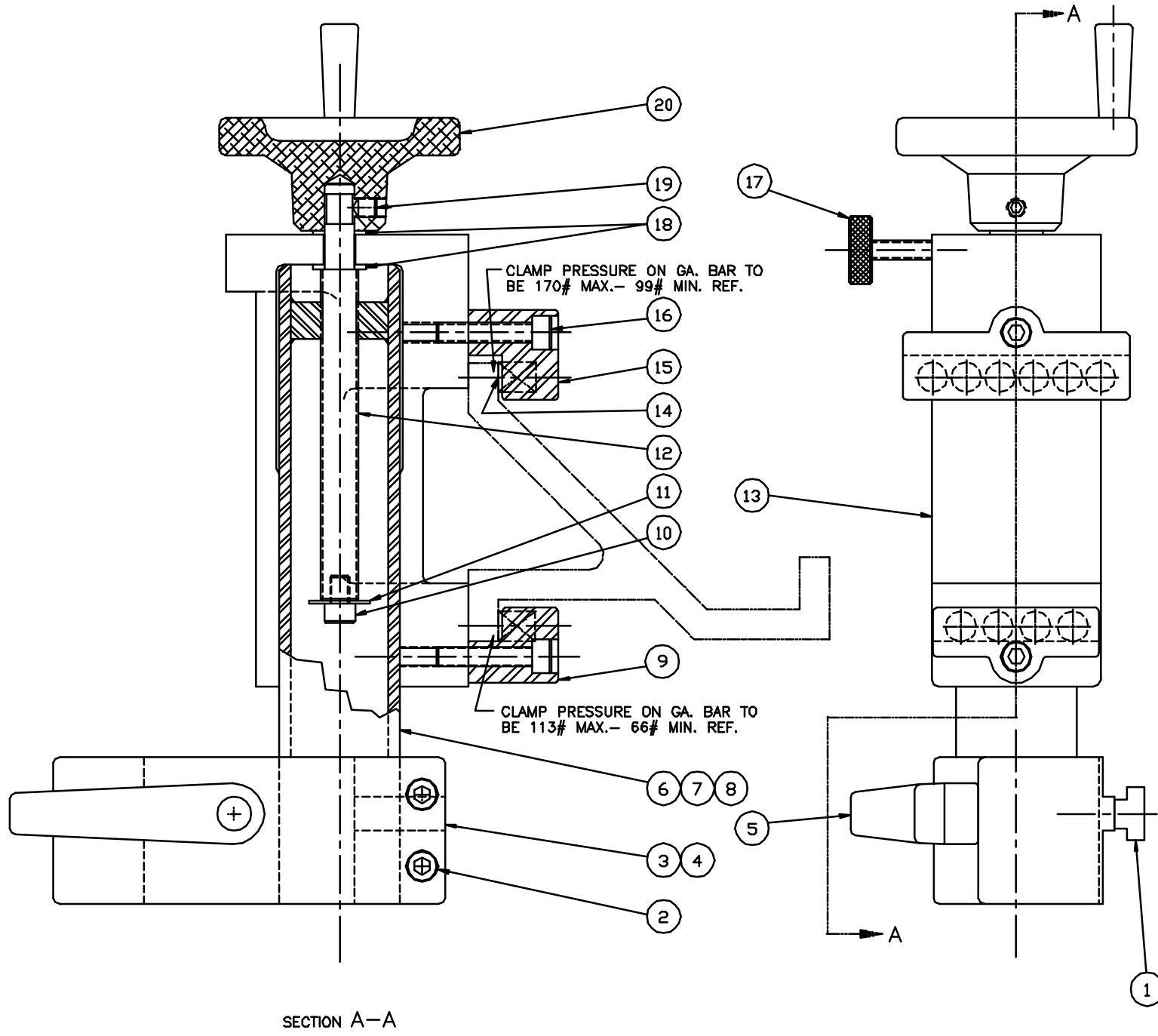


PROPRIETARY INFORMATION  
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NOTE:  
 (1) 001 & 002 ARE 11" VERTICAL ADJUST TUBES  
 003 & 004 ARE 18" VERTICAL ADJUST TUBES  
 005 & 006 ARE 24" VERTICAL ADJUST TUBES

QTY	QTY	QTY	QTY	QTY	QTY	PART NUMBER	ITEM DESCRIPTION	ITEM
1	1	1	1	1	1	813-0124-001	HANDWHEEL	20
2	2	2	2	2	2	103-5165-021	SHSS, M8 X 1.25 P X 10 LG CONE PT.	19
2	2	2	2	2	2	211-1202-008	THRUST RACE-TORRINGTON TRB-815	18
1	1	1	1	1	1	804-0821-007	CLAMP, BALL BEARING SWIVEL PAD	17
2	2	2	2	2	2	101-5010-010	SHCS, M8 X 1.25 P X 40 LG	16
1	1	1	1	1	1	801-0788-002	BAR, UPPER CLAMP	15
10	10	10	10	10	10	805-0071-003	SPRING, COMPRESSION	14
1	1	1	1	1	1	801-0789-001	BRACKET, GAUGE BAR	13
1	1	1	1	1	1	801-0639-002	SCREW, ADJUSTING	12
1	1	1	1	1	1	110-5001-005	WASHER, FLAT M8	11
1	1	1	1	1	1	101-5010-002	SHCS, M8 X 1.25 P X 12 LG	10
1	1	1	1	1	1	801-0788-001	BAR, LOWER CLAMP	9
1	1	0	0	0	0	901-0082-003	TUBE, VERTICAL ADJUST 24"	8
0	0	1	1	0	0	901-0082-002	TUBE, VERTICAL ADJUST 18"	7
0	0	0	0	1	1	901-0082-001	TUBE, VERTICAL ADJUST 11"	6
1	1	1	1	1	1	803-0521-006	HANDLE, ADJUST M10 X 50 LG	5
1	0	1	0	1	0	801-0642-004	BRACKET, HORIZONTAL, RIGHT	4
0	1	0	1	0	1	801-0642-003	BRACKET, HORIZONTAL, LEFT	3
2	2	2	2	2	2	101-5010-007	SHCS, M8 X 1.25 P X 25 LG	2
1	1	1	1	1	1	801-0660-001	T-NUT	1
-006	-005	-004	-003	-002	-001			

CN  
 AB044

SURFACE TREATMENT		EXCEPT AS NOTED, ALL DIMENSIONS IN INCHES		TOLERANCE		HURCO MANUFACTURING COMPANY, INC. INDIANAPOLIS, IN U.S.A.	
HEAT TREATMENT		DECIMAL		FRACTIONAL		DESCRIPTION	
		0 .0300		1/32		ASS'Y, VERTICAL SUPPORT	
		0.00		0/64		DRAWN BY CLH	
		0.0000		0/128		CHECKED BY J.WELLS	
		ANGULAR 7.0000		30'		DATE 8-16-91	
		BREAK ALL SHARP EDGES				DATE 8-17-91	
		THIRD ANGLE PROJECTION				APPROVED BY DDC	
PART USED ON		SCALE 1=1		SIZE D		DATE 8-28-91	
001-1428-001		UNIT OF MEAS PC		DRAWING 001-1486-XXX		REV. 1	
001-1450-001						OF 1	
001-1451-001							

REV	DATE	BY	DESCRIPTION
D 11534		JLW	REVISED ITEM #9 & 15 TO CURRENT DESIGN
C 11432		GLH	REDRAWN TO CAD