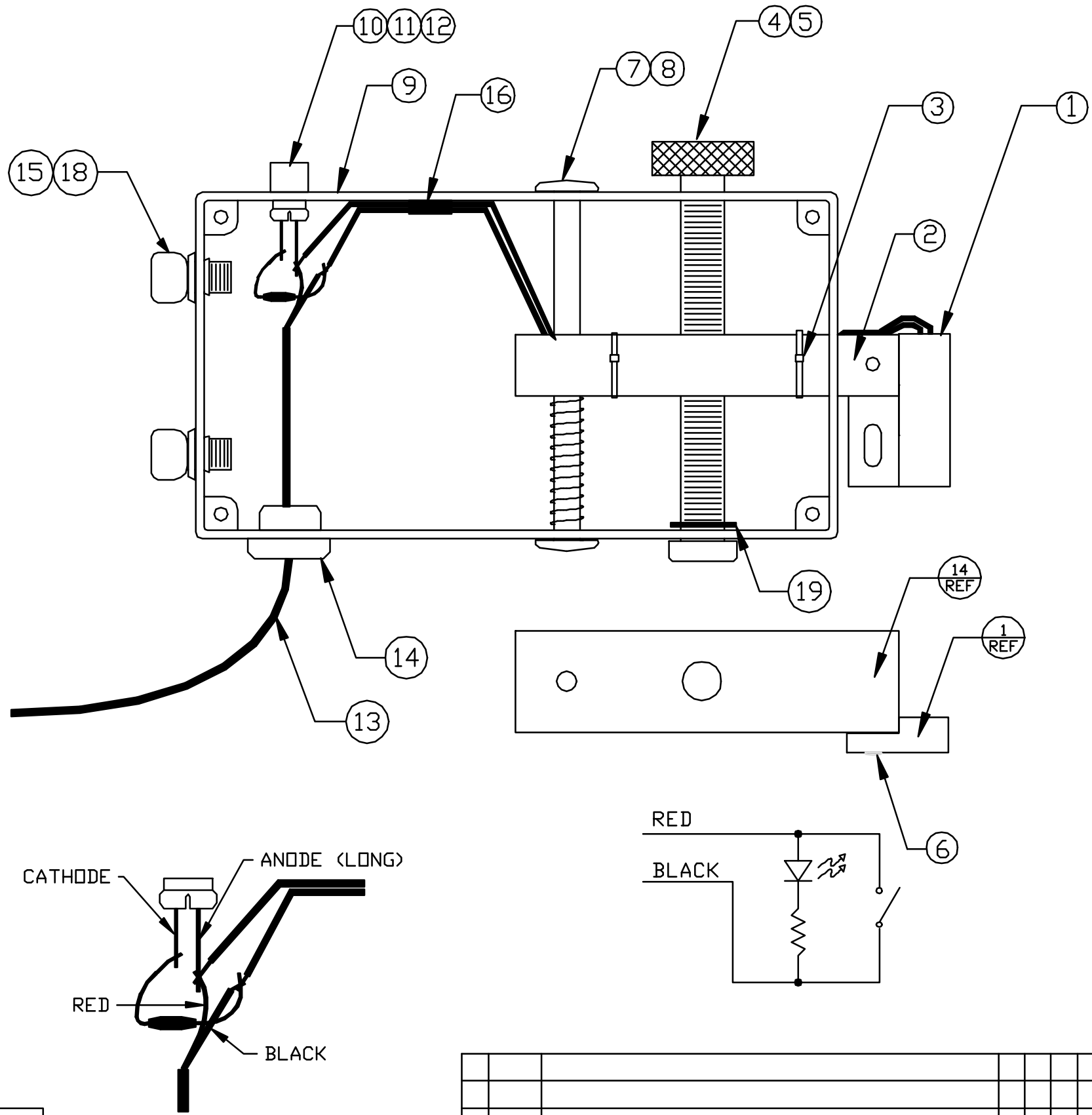


NOTES:

1. ITEM 7 INSERTED FROM TOP, SCREW IN BOTTOM.
2. ITEM 5 TURNED 3/4 ROTATION AFTER CONTACT WITH NYLON.
3. DRESS WIRES OF ITEM 1 SO FULL TRAVEL CAN BE ACHIEVED.
4. USE ITEM 17 FOR ASSY OF ITEMS 1, 11, 12 & 13.
5. LABEL ASSEMBLY WITH PART NUMBER ON TOP OF BOX.
6. PACK IN SEALED BUBBLE PACK BAG FOR PROTECTION DURING SHIPPING.



QTY.	PART NUMBER	ITEM DESCRIPTION	ITEM
1	418-5001-009	ACTUATOR, MAGNETIC	REF
1	408-7501-048	E-CLIP, RETAINER RING, 5/16"	19
2	117-1002-002	NUTSERT, M5	18
3"	406-6481-003	SHRINK WRAP, 3/16" BLACK	17
1	406-5001-023	CORD CLIP, ADHESIVE BACKED	16
2	604-0003-002	THUMB SCREW, 10-32 X 1/2"	15
1	406-0530-003	STRAIN RELIEF BUSHING	14
15'	406-1242-006	CABLE, 2 COND. 22 AWG	13
1	407-0035-297	RESISTOR, 1.21K 1/4W 1%	12
1	411-2001-033	LED, 1mA RED DIFFUSED, T1-3/4	11
1	411-3001-015	LENS, LED MOUNTING .25" MNT. HOLE	10
1	801-0855-003	ENCLOSURE, RETRACT ADJ. MOUNTING	9
1	605-0029-008	SPRING, 7/16" O.D. X 1-7/8" L, .035 WIRE DIA	8
1	421-0001-035	GUIDE POST, 3/16" X 2-1/2"	7
1	102-5001-003	FHSCS, M3 X 10	6
1	408-8501-013	NUT, ELASTIC LOCKING, 5/16"	5
1	604-0003-001	THUMB SCREW, 5/16" X 3"	4
2	406-5001-006	CABLE TIE	3
1	801-0855-004	BAR, RETRACT ADJUST	2
1	418-5001-008	SWITCH, MAGNETIC	1

SURFACE TREATMENT ~	EXCEPT AS NOTED: ALL DIMENSIONS IN INCHES TOLERANCE DECIMAL .0 ? .0300 .00 ? .0150 .000 ? .0050 .0000 ? .0005 ANGULAR ? 0730' BREAK ALL SHARP EDGES	HURCO	HURCO MANUFACTURING COMPANY, INC. INDIANAPOLIS, IN U.S.A.		
HEAT TREATMENT ~	FIRST USED ON AB5C	DESCRIPTION ASSY, RETRACT @ PINCHPOINT			
		DRAWN A.E.T.	DATE 17AUG92	CHECKED A.E.T.	DATE 04SEP92
		SCALE N/A	SIZE B	DRAWING 001-1529-003	SHT. 1
		UNIT OF MEAS EA.		REV. 1	OF 1

CN
AB478

REV	P.J.N. NO.	REVISION DESCRIPTION	REV BY	DATE	CHK BY	DATE	APP BY	DATE	DF
A	12308	ORIGINAL ISSUE							