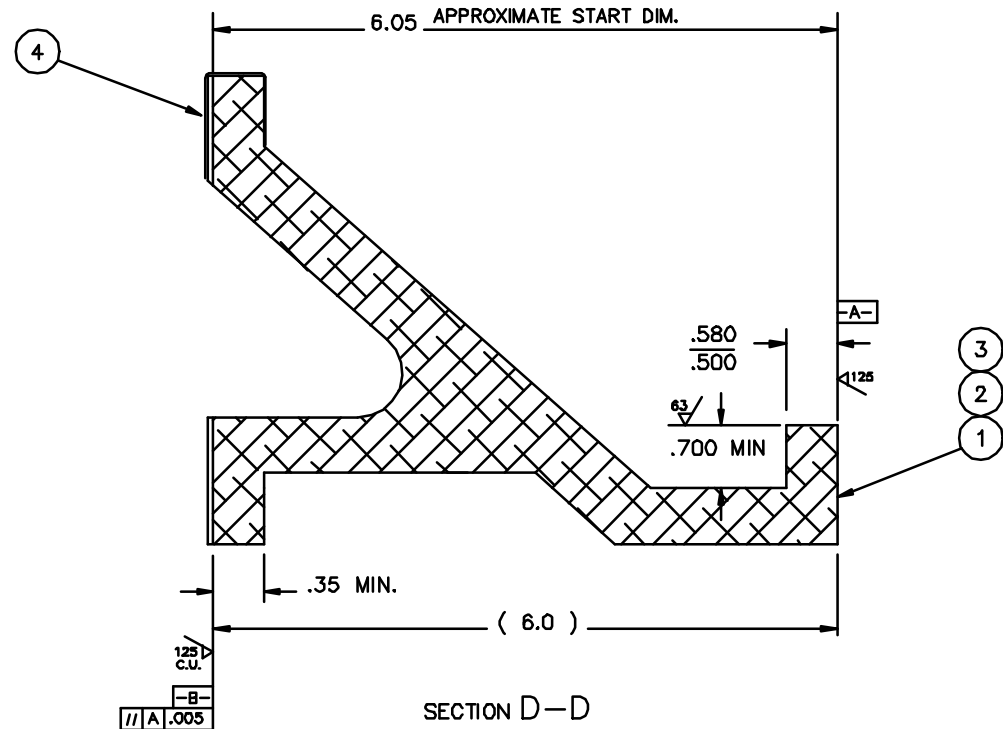
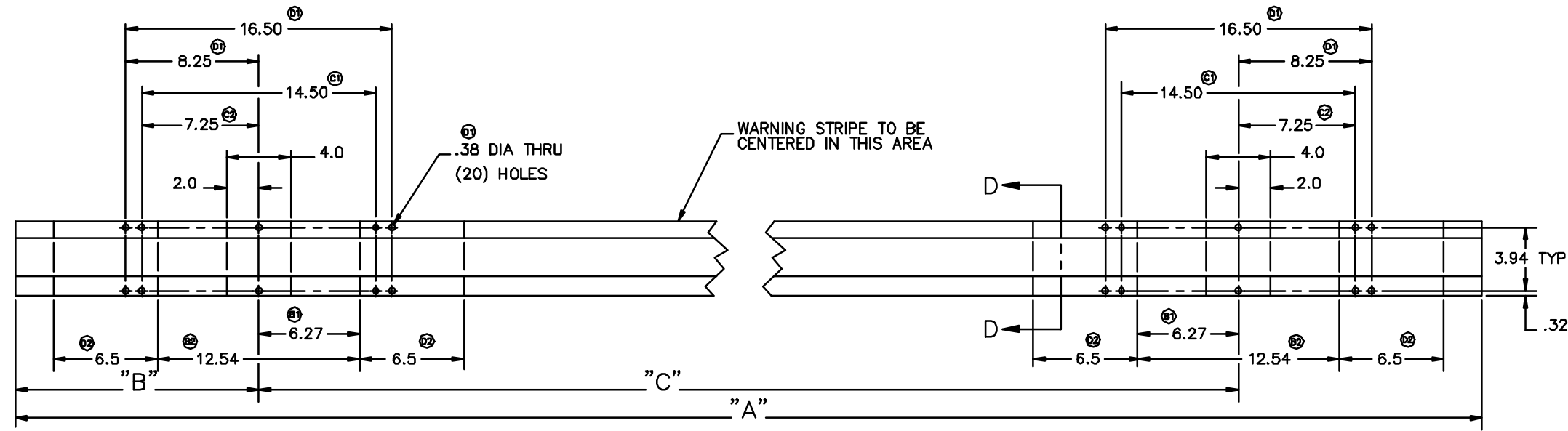


PROPRIETARY INFORMATION
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PART LIST ITEMS			
ITEM	LENGTH "A"	DIM B	DIM C
-026	90" (7'-6")	15.12	59.75
-027	96" (8'-0")	18.12	59.75
-028	102" (8'-6")	16.12	69.75
-029	108" (9'-0")	15.12	77.75
-030	114" (9'-6")	18.12	77.75
-031	120" (10'-0")	16.12	87.75
-032	126" (10'-6")	19.12	87.75
-033	132" (11'-0")	15.12	101.75
-034	138" (11'-6")	18.12	101.75
-035	144" (12'-0")	21.12	101.75
-036	150" (12'-6")	24.12	101.75
-037	156" (13'-0")	19.12	117.75
-038	162" (13'-6")	22.12	117.75
-039	168" (14'-0")	25.12	117.75

NOTES:

- 1.) WHEN MACHINING SURFACE -A- SHIM UNDER CLAMPS.
- 2.) SURFACE "A" STRAIGHT WITHIN .010 TOTAL.
- 3.) SURFACE "A" STRAIGHT WITHIN .001 PER FOOT.
- 4.) SURFACE "B" TO BE REGARDED SEPARATELY.
- 5.) WHEN GAUGE BAR IS CLAMPED AT SURFACE -B-, SURFACE -A- TO BE PERPENDICULAR TO TABLE WITHIN .005.

NOT SHOWN

2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	614-0002-046	END CAP & FILLER, 33 X 17 5/8 350#	9
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	614-0002-045	WRAP COLLAR, 26 3/16 X 6 350# D.W.	8
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	614-0002-051	CARDBOARD SPACER, 6" GAUGE BAR	7
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	614-0002-042	CART BRD, 54 1/8 X 144 350# D.W.	6
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	614-0002-044	CARDBOARD, 54 1/8 X 90" DW 350	5
7.7'	7.7'	7.7'	6.3'	6.3'	6.3'	6.3'	5.2'	5.2'	4.3'	4.3'	3.7'	2.8'	2.8'	703-0003-009	TAPE, WARNING STRIPE	4	
-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	801-0654-805	EXTRUSION, 114" ALUMINUM GAUGE BAR	3
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	801-0654-801	EXTRUSION, 90" ALUMINUM GAUGE BAR	2
"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	"A"	-	801-0654-000	EXTRUSION, ALUMINUM GAUGE BAR	1
QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	PART NUMBER	ITEM DESCRIPTION	ITEM

REV	DATE	BY	DESCRIPTION	DATE	BY	DATE	BY
D	13800		1) ADDED 8 HOLES; (2) WAS 6 Q; (3) REMOVED PART NO -040 THRU -046				
C	13214		1) WAS 14.54; (2) WAS 7.27				
B	12516		1) WAS 6.1; (2) WAS 12.20				
A	12272		REL				

DESCRIPTORS	EXCEPT AS NOTED: ALL DIMENSIONS IN INCHES TOLERANCE	HURCO MANUFACTURING COMPANY, INC. INDIANAPOLIS, IN U.S.A.
DECIMAL	.0 .0300	SURFACE TREATMENT ~ HEAT TREATMENT ~ FIRST USED ON S8
.00	± 0180	
.000	± 0050	
.0000	± 0005	
ANGULAR	° 0730'	DESCRIPTION
BREAK ALL SHARP EDGES		GAUGE BAR, STD "Y" SECTION - S8
THIRD ANGLE PROJECTION	SCALE 1=4	DRAWN
UNIT OF MEAS. EA.	SIZE	DATE
		8-6-92
		CHECKED
		KLP
		DATE
		8-7-92
		APPROVED
		WEH
		DATE
		8-1-92
		REV.
		SH1
		1
		OF
		1